

## AENOR



Environment al Product Declaration

EN ISO 14025:2010 EN 15804:2012+A2:2019



#### Clay Facing Bricks "U" masonry units in accordance with UNE-EN 771-1

Date of first publication: Expiration date: 2024-09-30 2029-09-29

The declared validity is subject to registration and publication in <u>www.aenor.com</u>

Registration code: GlobalEPD 008-016

Spanish Association of Clay Brick and Roofing Tile Manufacturers (HISPALYT)

The holder of this Declaration is responsible for its contents and for keeping the records and the documentation that supports data and statements included during the validity period



#### **Owner of the Declaration**

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#### LCA study

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AENOR is a founding member of ECO Platform, the European Association of Environmental Product Declaration verification programs

The European Standard EN 15804:2012+A2:2019 serves as the basis for PCR									
Independent verification of the declaration and data in accordance with EN ISO 14025:2010									
□ Internal									
Independent verification of the declaration and data in accordance with EN ISO 14025:2010									
AENOR									
Product certification body accredited by ENAC with accreditation Nº 1/C-PR468									



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#### 1.1. The organisation

The owner of this Environmental Product Declaration (EPD) is Hispalyt, the Spanish Association of Clay Brick and Roofing Tile Manufacturers. Its contact data are given on page 2 of this EPD.

This EPD is for the exclusive use of Hispalyt and represents the environmental information of its associates, whose data may be obtained by contacting Hispalyt, or at the following URL:

www.hispalyt.es/ladrilloscaravista/fabricantes

#### 1.2. Scope of the declaration

This EPD describes one tonne of clay facing bricks and their accessory units manufactured in Spain by the member companies of Hispalyt. This EPD was based on 2022 production data.

The Life Cycle Analysis (LCA) results are based on the data provided by the representing manufacturer of the Hispalyt Facing Brick Sector.

It is considered to cover from cradle to grave and module D.

#### 1.3. Life cycle and compliance

This EPD was developed and verified in line with UNE-EN ISO 14025:2010, UNE-EN 15804:2012+A2:2020 and the following Product Category Rules (PCRs).

N ON PRODUCT CATEGORY RULES
Sustainability of construction works. Environmental product declarations. Core rules for the product category of construction products
UNE-EN 15804:2012 + A2:2020
2020
UNE-EN 15804:2012 + A2:2020
AENOR

This EPD includes the following life cycle stages:

Limits of the s	system: Information	modules considered
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	-		
	A1	Raw material supply	Х
Product stage	A2	Transport to factory	Х
st Pro	A3	Manufacture	Х
4 G	A4	Transport to construction site	Х
Cons- truction	A5	Installation/construction	х
	B1	Use	х
	B2	Maintenance	Х
۵.	B3	Repair	х
Stage d use	B4	Replacement	Х
itage	B5	Refurbishment	х
0)	B6	Operational energy use	х
	B7	Operational water use	х
	C1	Deconstruction/demolition	NR
' life	C2	Transport	Х
End of life	C3	Waste processing	х
ш	C4	Waste disposal	Х
D		Potential for reuse, recovery and/or recycling	x
Х	= Module i	ncluded in the LCA; NR = Module not	-

relevant; MNE = Module not evaluated

This EPD may not be comparable to those developed in other Programmes or those compliant with different reference documents; in particular, it may not be comparable to EPDs not prepared in line with UNE-EN 15804.

Likewise, EPDs may not be comparable if their data sources vary (for example, databases), if not all the pertinent information modules are included, or if they are not based on the same scenarios.

The comparison of construction products should be based on the same functions, applying the same functional unit and at the same building level (or architectural or engineering works level); i.e., including product behaviour throughout the life cycle, as well as the specifications of subclause 6.7.2. of UNE-EN ISO 14025.



#### 2. The product

#### 2.1. Product identification

The products dealt with in this EPD are those defined as clay masonry "U" units for unprotected masonry walls, columns and partitions mentioned in UNE-EN 771-1 Specification for masonry units - Part 1: Clay masonry units

The clay facing bricks classification according to the United Nations Central Product Classification (CPC) is 37350.

#### 2.2. Product performance

The characteristics of clay facing bricks varies depending on the type of product. The different types of clay facing bricks and their technical characteristics that are contemplated in the UNE-EN 771-1 Standard can be consulted in section 2.1 of Hispalyt's Catalogue of Ceramic Solutions for compliance with the Technical Building Code (CTE), (Catálogo de Soluciones Cerámicas para el cumplimiento del Código Técnico de la Edificación (CTE) which may be downloaded free over its website

#### 2.3 Product intended use

Facing bricks are those used for masonry not protected by a layer of suitable rendering or by cladding, and that may therefore be exposed to rain, freeze/thaw, or that may be in contact with the soil and groundwater. Clay facing brick masonry may be exposed to rain, freeze/thaw, or may be in contact with the soil and groundwater.

Unprotected masonry can either be masonry in external walls which is fully unprotected, or which is intended to be provided by a limited protection (e.g. by a thin layer of render) or internal wall. It may or not be loadbearing.

#### 2.4 Product composition

Clay facing bricks and accessory units are made from clay or other argillaceous materials, with or without sand, fuel, or other additives fired at a sufficiently high temperature to achieve ceramic bond.

Product CompositionComponentContentUnitsClay99,3%Additives0,7%								
Component	Content	Units						
Clay	99,3	%						
Additives	0,7	%						

Clay facing bricks and their fittings do not contain substances that are listed in the 'Candidate List of Substances of Very High Concern (SVHC) for authorisation' and have been tested up to a level of 1000 ppmm (0.1%).





#### 3. LCA Information

#### 3.1. Life cycle analysis

This EPD is based on the Hispalyt Sector LCA Report for Six Clay Construction Products (Informe de ACV sectorial de seis productos de arcilla cocida utilizados en la construcción de Hispalyt) (version 2024-09-20), prepared by the UNESCO Chair in Life Cycle and Climate Change.

In order to carry out this study, information was compiled from seven manufacturing plants, which account for 89 % of production.

The representative manufacturer from the Hispalyt Facing Brick Sector was determined by carrying out an analysis. This considers the environmental impact of the production stage, based on two control environmental impact indicators: Global Warming Potential and Total Non-Renewable Primary Energy Use.

The following information was collected from the different plants to calculate these two indicators: process emissions, thermal energy and electricity consumption.

Once these data were obtained for each plant, the maximum, minimum and weighted average (taking into account the production volume) of the control indicators were calculated. That manufacturer coming closest to the mean was taken as representative manufacturer.

The AENOR GlobalEPD Programme PCRs for Clay Construction Products were observed in preparing the LCA report.

#### 3.2 Declared unit

The declared unit is 1 tonne of clay facing brick and fittings, with an expected average reference service life of 150 years.

The gross dry product density under consideration in this EPD is 780 kg/m3 for perforated bricks and 2300 kg/m3 for solid bricks. These data were taken from the Catalogue of construction elements of the Technical Building Code (Código Técnico de la Edificación, or CTE), March 2010 version.

The following conversion factor may be used for transforming the functional unit for one tonne of clay facing bricks into one square metre of unprotected masonry:

$$\frac{M \times 10^{-3}}{(h+0,01) \times (l+0.01)}$$

Whereby, according to the manufacturer's declaration:

M: mass of the unit in kg I: length of the unit in m h: heigh of the unit in m

#### 3.3 Reference service life

A reference product service life of 150 years has been used, in keeping with the PCRs for EPDs for clay construction products, drawn up by the European federation of brick and roofing tile manufacturers (TBE).

## 3.4 Representativeness, quality and selection of data

The primary inventory data have been collected by HISPALYT and correspond to the representative manufacturer's data for the year 2022.

The software LCA for Experts (GaBi) 10.7.1.28 with database version 2023.1) (SpheraSolutions) was used for modelling, from which the necessary secondary data were extracted.

The data used meet the established requirements in terms of accuracy, completeness, coherence and technological and temporal representativeness.





### 3.5 Other calculation rules and assumptions

In accordance with the CPR, inputs (oils, greases, etc.) and outputs (plastic and metal containers with oil residues and scrap) regarding the maintenance of heavy production equipment and machinery and transport systems have been excluded.

For transport pallets, a reuse of 5 trips has been considered.

For the transport from the production site to the treatment site of the waste generated in the production stage (A1-A3), the following distances have been applied: 50 km for scrap and 50 km for waste assimilated to municipal solid waste (MSW).

The electricity production mix considered for the production of the electricity used in production has been estimated from the weighted residual mix of the six Hispalyt representative manufacturers based on the CNMC data for the year 2022 of the different marketers.

To determine the details of the mix of renewable energy production sources, data from Red Eléctrica Española for 2022 were used.

The global warming potential (GWPtotal) of the different technologies that make up the electricity mix used in A1-A3 is 0.0961 kgCO<sub>2</sub> eq/MJ.

The global warming potential (GWPtotal) of obtaining and transporting the natural gas used in A1-A3 is  $0.0191 \text{ kgCO}_2 \text{ eq/MJ}.$ 







## 4 System boundaries, scenarios and additional technical information

## 4.1. Processes prior to manufacture (upstream)

#### A1 – Raw Materials

It considers the quarry extraction and processing of all the raw materials and additives used in the manufacture of clay facing ceramic bricks and their fittings.

The extraction of clay, the main raw material, is carried out in quarries under strict safety and environmental controls. Once the quarries have been exploited, they are regenerated for different uses, preferably agricultural.

The raw material from the quarries is stockpiled before entering the production line.

#### A2 – Transporte Transport

It covers the transport of all raw materials considered in module A1, from the extraction or production site to the factory gate.

It is mainly carried out by lorry, but depending on the extraction or processing site of the raw material, transport by ship will also be necessary.

It has been considered that the transport of clay, the main raw material, is carried out by lorries that comply with Euro IV standards.

#### 4.2. Product manufacturing

#### A3 – Manufacture

The industrial manufacturing process for ceramic materials includes the steps below.

<u>Crushing</u>: This process is carried out prior to entry in the plant. It consists in reducing the clay grains size, achieving homogenization of the material, preventing greater energy consumption, and lengthening the useful life of equipment. Once they are crushed, the different types of clay are stored in box feeders.

<u>Grinding</u>: consists of a second reduction in the size of clay particles, using pan mills, disintegrators, rollers, etc.

<u>Blending</u>: Once the granulometric levels required for the raw material have been achieved, the clay is introduced into the mixer, where the first addition of water takes place to obtain a plastic mouldable material for extrusion.

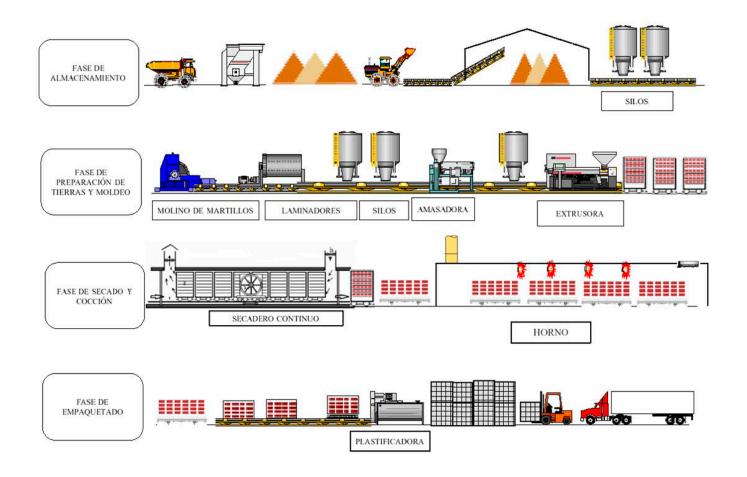
<u>Forming</u>: The clay afterwards passes through the extruder, where a vacuum pump extracts all the air it may contain and presses it against a mould, obtaining a column shaped in the form of the product. This system reduces industrial water consumption and facilitates working with dryer ceramic pastes.

<u>Cutting and Stacking</u>: After its passage through the extruder, the column is then cut using a set of wires and the final product dimensions are set. The ceramic product is placed onto steel rails or pallets before introduction into the drying area.

Drying and Firing: The stacked product is introduced into the drying area, which seeks to reduce the content in humidity of the items by up to 1-2%. The material from the drying area enters the tunnel kiln for the firing process. Current technology allows for industrial production with excellent thermal performance. A reduction in energy consumption as well as gas emissions into the atmosphere is thus achieved.

<u>Packing and Storage</u>: Once the firing process is finished, the ceramic product from the kiln carts is removed and unloaded on the packing and bagging conveyors. Lastly, the packages are stored in the stockyard to await transport to the building site





#### 4.3. Construction process

#### A4 – Transport to consumer

The final product is transported from the production plant to the building site by lorry. A 20-26 tonne lorry that complies with the Euro IV standard has been used for the modelling.

The transport distances calculation is based on the orders served in the reference year 2022 by the representative manufacturer. The gross dry density, 780 kg/m<sup>3</sup> for perforated brick and 2,300 kg/m<sup>3</sup> for solid brick, is based on the Catalogue of Construction Elements of the Technical Building Code (CTE), March 2010 version.

Module A4 Transport to the construction site												
Scenario information	Value (by functional unit)											
Fuel type and consumption of vehicle or vehicle type used for transport	0,297 l diesel/km in 20-26-tonne lorry											
Distance	296 km											
Capacity utilisation (including empty returns)	85 %											
Transported products	Perforated brick 780 kg/m3											
gross dry density	Solid brick 2300 kg/m3											
Volume capacity utilisation factor (factor: =1 or <1 or $\ge$ 1 for compressed or nested packaged products)	No applicable											



In general terms, the installation of ceramic products at the building site is mainly manual and little or negligible use of energy of water is required. The storage of clay products at the building site does not require any special care aside from the usual good safety and health practices. A 3% loss of material (in mass) during the installation has been considered.

#### Module A5 Installation

Stage information	Value (by functional unit or declared unit)
Waste materials on the building site before waste processing, generated by the product's installation (specified by	30 kg waste
type)	1,66 kg packaging
Output materials (specified by type) as result of waste processing at the building site e.g. of collection for recycling, for	23,55 kg recycled
energy recovery, disposal (specified by route)	0,27 kg recovered
	7,85 kg disposal

#### 4.4. Use related to the building fabric

The PCRs used consider the impact during the phase of use (B1) null or negligible.

The PCRs used consider that clay facing bricks do not require maintenance, repair, replacement or refurbishment. Therefore, no impact is declared in modules B2, B3, B4 and B5.

#### 4.5. Use related to the operation of the building

Clay facing bricks do not consume neither water nor energy for their operation and therefore the impact on modules B6 and B7 is considered to be zero.

#### 4.6. End of life

The end-of-life includes the modules deconstruction and/or demolition (C1), waste transport (C2), waste processing for reuse, recovery and/or recycling (C3) and disposal (C4).

According to the PCRs applied, module C1 is considered negligible. As for module C2, a transport distance from the building site to landfill is applied 50km and to the waste management facility 50 km. For the assessment of processes C3 and C4, the following scenario is applied: 25% of product waste was sent to landfills while the remaining 75% is recycled.

Specifically for module C3, the Construction waste management process (EN15804 C3) from the Sphera database has been used to consider the impact associated with the deconstruction process prior to recycling.

Modules	C1-C4	End of	of life
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Parameter	Value (by functional unit)
	0 kg collected separately
Collection process specified by type	1000 kg collected with mixed construction waste
Pacavary system	0 kg for re-use
Recovery system, — specified by type	727 kg for recycling
	0 kg for energy recovery
Disposal, specified by type	250 kg product or material for final deposition
Assumptions for scenario development	Waste intended for landfill is transported 50 km by road to a controlled inert landfill, as well as waste intended for recycling. The empty return journey is not included.

### 4.7. Benefits and burdens beyond the limits of the system

The net environmental burdens and net benefits from the recycled facing brick after demolition as a raw material for road aggregates and concrete have been considered



#### 5. Declaration of the environmental parameters of the ACV and the ICV

#### **Environmental impacts**

The estimated impact results are relative and do not indicate the final value of the impact categories, nor do they refer to threshold values, safety margins or risks.

Parameter	Units	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	В4	B5	B6	B7	C1	C2	C3	C4	D
GWP-total	kg CO2 eq	7,03E+01	1,33E+01	1,43E+02	2,26E+02	2,28E+01	1,02E+00	0	0	0	0	0	0	0	NR	3,78E+00	2,04E+00	3,64E+00	-1,51E+01
GWP-fossil	kg CO2 eq	7,03E+01	1,31E+01	1,46E+02	2,30E+02	2,26E+01	3,20E-01	0	0	0	0	0	0	0	NR	3,82E+00	2,06E+00	3,76E+00	-1,51E+01
GWP- biogenic	kg CO2 eg	-2.65E-02	3,91E-02	-3 20E+00	-3,19E+00	6.77E-02	7.00E-01	0	0	0	0	0	0	0	NR	-6.94E-02	-3.18E-02	-1.25E-01	2,16E-02
GWP-luluc	kg CO2 eq	8,01E-03	1,23E-01	4,30E-05	1,31E-01	2,12E-01	4,14E-04	0	0	0	0	0	0	0	NR	2,41E-02	1,07E-02	,	-1,53E-02
ODP	kg CFC11 eq	1.28E-08	1.72E-12	4,07E-08	5,35E-08	2.00E-12	5,64E-10	0	0	0	0	0	0	0	NR	4,98E-12	1.10E-11	9,55E-12	4.15E-11
AP	mol H+ eq	2,15E-01	8,53E-02	6,04E-01	9,04E-01	1,63E-01	1,05E-03	0	0	0	0	0	0	0	NR	1,27E-02	1,96E-02	2,66E-02	
EP- freshwater	kg P eg	5,36E-05	4,84E-05	1,95E-04	2,97E-04	8,34E-05	3,92E-06	0	0	0	0	0	0	0	NR	2,45E-05	1,16E-05	7,56E-06	-2,34E-05
EP-marine	kg N eq	2,69E-02	4.18E-02	3,81E-02	1,07E-01	8,07E-02	2,91E-00	0	0	0	0	0	0	0	NR	5,32E-03	9,33E-03	6,88E-03	-9,13E-03
EP-terrestrial		2,94E-01	4,63E-01	4,17E-01	1,17E+00	8,92E-01	3,25E-03	0	0	0	0	0	0	0	NR	6,14E-02	1,03E-01	7,57E-02	
POCP	Kg NMVOC eq	1,75E-01	8,07E-02	1,35E-01	3,90E-01	1,54E-01	9,53E-04	0	0	0	0	0	0	0	NR	1,04E-02	2,70E-02	2,08E-02	-2,30E-02
ADP-		.,	0,012 02	.,002 01	0,002 01	.,0.2.01	0,002 01									.,0.12.02			,
minerals& metals <sup>2</sup>	kg Sb eq	5,29E-06	8,71E-07	1,34E-06	7,50E-06	1,47E-06	6,36E-09	0	0	0	0	0	0	0	NR	2,47E-07	3,48E-06	1,73E-07	6,39E-07
ADP-fossil <sup>2</sup>	MJ	9,79E+02	1,80E+02	2,77E+03	3,93E+03	3,11E+02	2,16E+00	0	0	0	0	0	0	0	NR	5,05E+01	3,83E+01	5,00E+01	-1,84E+02
WDP <sup>2</sup>	m <sup>3</sup>	2,36E+01	1,60E-01	7,08E+01	9,45E+01	2,64E-01	6,58E-02	0	0	0	0	0	0	0	NR	2,21E-01	4,63E-01	4,12E-01	1,03E+01

GWP - Total: Global Warming Potential; GWP - fossil: Global warming potential of fossil fuels; GWP - biogenic: Biogenic Global Warming Potential; GWP - luluc : Global warming potential of land use and land use change; ODP: Stratospheric Ozone Depletion Potential; AP: Acidification potential, accumulated surplus; EP-freshwater: Eutrophication potential, fraction of nutrients that reach the final freshwater compartment; EP-marine: Eutrophication potential, fraction of nutrients that reach the final compartment of seawater; EP-terrestrial: Eutrophication potential, cumulative surplus; POCP: tropospheric ozone formation potential; ADP-minerals&metalsAbiotic resource depletion potential for non-fossil resources; APD-fossil: Abiotic Resource Depletion Potential for fossil resources; WDP: Water deprivation potential (user), weighted water deprivation consumption. NR: Not relevant



#### Additional environmental impacts

Parameter	Units	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	<b>B</b> 4	B5	B6	B7	C1	C2	C3	C4	D
PM	Incidencia de enfremedades	1,55E-06	3,10E-07	3,48E-06	5,33E-06	5,61E-07	1,16E-08	0	0	0	0	0	0	0	NR	6,04E-08	4,35E-07	3,28E-07	-5,25E-07
IRP <sup>1</sup>	kBq U235 eq	8,20E+00	5,05E-02	1,55E-01	8,41E+00	5,82E-02	2,88E-03	0	0	0	0	0	0	0	NR	9,65E-03	3,63E-02	6,59E-02	2,26E+00
ETP-fw <sup>2</sup>	CTUe	3,10E+02	1,28E+02	1,53E+02	5,92E+02	2,17E+02	1,25E+00	0	0	0	0	0	0	0	NR	3,67E+01	2,69E+01	2,73E+01	1,75E+01
HTP-c <sup>2</sup>	CTUh	3,80E-09	2,62E-09	9,65E-10	7,39E-09	4,42E-09	1,51E-10	0	0	0	0	0	0	0	NR	7,15E-10	5,08E-10	4,20E-09	2,30E-10
HTP-nc <sup>2</sup>	CTUh	1,76E-07	1,49E-07	3,40E-07	6,65E-07	2,53E-07	1,64E-08	0	0	0	0	0	0	0	NR	4,64E-08	3,05E-08	4,62E-07	-1,61E-07
SQP <sup>2</sup>	-	1,41E+01	7,53E+01	2,44E+02	3,34E+02	1,30E+02	4,35E-01	0	0	0	0	0	0	0	NR	1,96E+01	8,76E+00	1,21E+01	-7,87E+00

PM: Potential incidence of diseases due to particulate matter (PM) emissions; IRP: Human Potential Exposure Efficiency Relative to U235; ETP-fw: Comparative Ecosystem Toxic Unit Potential - Freshwater; HTP-c: Comparative Ecosystem Toxic Unit Potential - Carcinogenic Effects; HTP-nc : Comparative Ecosystem Toxic Unit Potential - Non-Carcinogenic Effects; SQP : Land use.; NR: Not relevant

Notice 1: This impact category deals mainly with the eventual impacts of low doses of ionizing radiation on human health, from the nuclear fuel cycle. It does not consider the effects due to possible nuclear accidents or occupational exposure due to the disposal of radioactive waste in underground facilities. The ionizing radiation potential of the ground, due to radon or from some construction materials, is not measured with this parameter either.

Notice 2: The results of this indicator of environmental impact should be used with caution, since the uncertainties of the results are high and the experience with this parameter is limited





Parameter	Units	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
PERE	MJ	4,97E+01	1,31E+01	4,01E+01	1,03E+02	2,20E+01	2,90E-01	0	0	0	0	0	0	0	NR	3,48E+00	2,88E+00	8,15E+00	8,87E+01
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PERT	MJ	4,97E+01	1,31E+01	4,01E+01	1,03E+02	2,20E+01	2,90E-01	0	0	0	0	0	0	0	NR	3,48E+00	2,88E+00	8,15E+00	8,87E+01
PENRE	MJ	9,80E+02	1,81E+02	2,77E+03	3,93E+03	3,12E+02	2,16E+00	0	0	0	0	0	0	0	NR	5,06E+01	3,83E+01	5,00E+01	-1,84E+02
PENRM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
PENRT	MJ	9,80E+02	1,81E+02	2,77E+03	3,93E+03	3,12E+02	2,16E+00	0	0	0	0	0	0	0	NR	5,06E+01	3,83E+01	5,00E+01	-1,84E+02
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m <sup>3</sup>	4,83E-01	1,44E-02	1,70E+00	2,20E+00	2,42E-02	1,64E-03	0	0	0	0	0	0	0	NR	5,14E-03	1,08E-02	1,26E-02	1,27E-01

Use of resources

PERE : Use of renewable primary energy excluding primary renewable energy resources used as raw material; PERM: Use of primary renewable energy used as raw material; PERT: Total use of primary renewable energy; PENRE: Use of non-renewable primary energy, excluding non-renewable primary energy resources used as raw materials; PENRM: Use of non-renewable primary energy used as raw material; PENRT: Total use of non-renewable primary energy; SM: Use of secondary materials; RSF: Use of renewable secondary fuels; NRSF: Use of non-renewable secondary fuels; FW: Net use of running water resources; NR: Not relevant



#### Waste categories

Parameter	Units	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D
HWD	kg	1,89E-03	5,60E-10	8,32E-08	1,89E-03	1,15E-09	1,10E-08	0	0	0	0	0	0	0	NR	6,44E-06	2,73E-06	1,09E-09	-9,52E-08
NHWD	kg	9,99E-02	2,76E-02	1,74E-01	3,02E-01	4,49E-02	7,85E+00	0	0	0	0	0	0	0	NR	6,38E-03	1,82E-02	2,50E+02	-2,87E-02
RWD	kg	7,80E-02	3,39E-04	1,86E-04	7,85E-02	4,03E-04	3,12E-05	0	0	0	0	0	0	0	NR	8,75E-05	3,72E-04	5,71E-04	2,62E-02

HWD: Hazardous Waste Disposed; NHWD: Non-hazardous waste disposed of; RWD: Radioactive waste disposed of; NR: Not relevant

#### **Output flows**

Parameter	Units	A1	A2	A3	A1-A3	A4	A5	B1	B2	В3	B4	B5	B6	B7	C1	C2	C3	C4	D
CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MFR	kg	0,00E+00	0,00E+00	4,78E-01	4,78E-01	0,00E+00	2,35E+01	0	0	0	0	0	0	0	NR	0,00E+00	7,50E+02	0,00E+00	0,00E+00
MER	kg	0,00E+00	0,00E+00	4,97E-02	4,97E-02	0,00E+00	2,66E-01	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EE	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0	0	0	0	0	0	NR	0,00E+00	0,00E+00	0,00E+00	0,00E+00

CRU: Components for reuse; MFR: Materials for recycling; MER: Materials for energy recovery; EE: Exported energy Electric; NR: Not relevant

#### Information on biogenic carbon content

Biogenic carbon content	Units	Result by declared functional unit
Product biogenic carbon content - KgC	Kg C	0,00E+00
Biogenic carbon content packaging - KgC	Kg C	0,00E+00





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Una declaración ambiental verificada

# Global EPD